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MV240WUM-N51
Product Specification
Rev. 0

BEIJING BOE DISPLAY TECHNOLOGY

SPEC. NUMBER
XX-XX-XX-XXX

PRODUCT GROUP
TFT-LCD

REV.0

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2020.6.29

PAGE
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PRODUCT GROUP

REV

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O

2020.6.29

REVISION HISTORY

() Preliminary specification

(Q) Final specification

REV.	PAGE	DESCRIPTION OF CHANGES	DATE	PREPARED
P0		Initial release	2019.11.01	Huang Haiqin
P1	7	Update power consumption typo	2020.1.7	Shang Wei
P2	14	Update DCLK Frequency/ Vsync Period	2020.1.9	Huang Haiqin
P3	4	Add low blue light feature	2020.1.15	Shang Wei
P4	9	Update color coordinate	2020.3.5	Zhong Zhengguo
	14	Update Vsync Period	2020.3.5	Zhong Zhengguo
	19	Modify T5 from 200ms to 500ms	2020.3.5	Zhong Zhengguo
P5	14	Add note of Tcon timing	2020.3.12	Shang Wei
P6	9	Add color gamut	2020.3.30	Zhong Zhengguo
P7	14	Update note of Tcon timing	2020.5.8	Shang Wei
P7	7	Update Permissible Input Ripple Voltage	2020.5.13	Zhong Zhengguo

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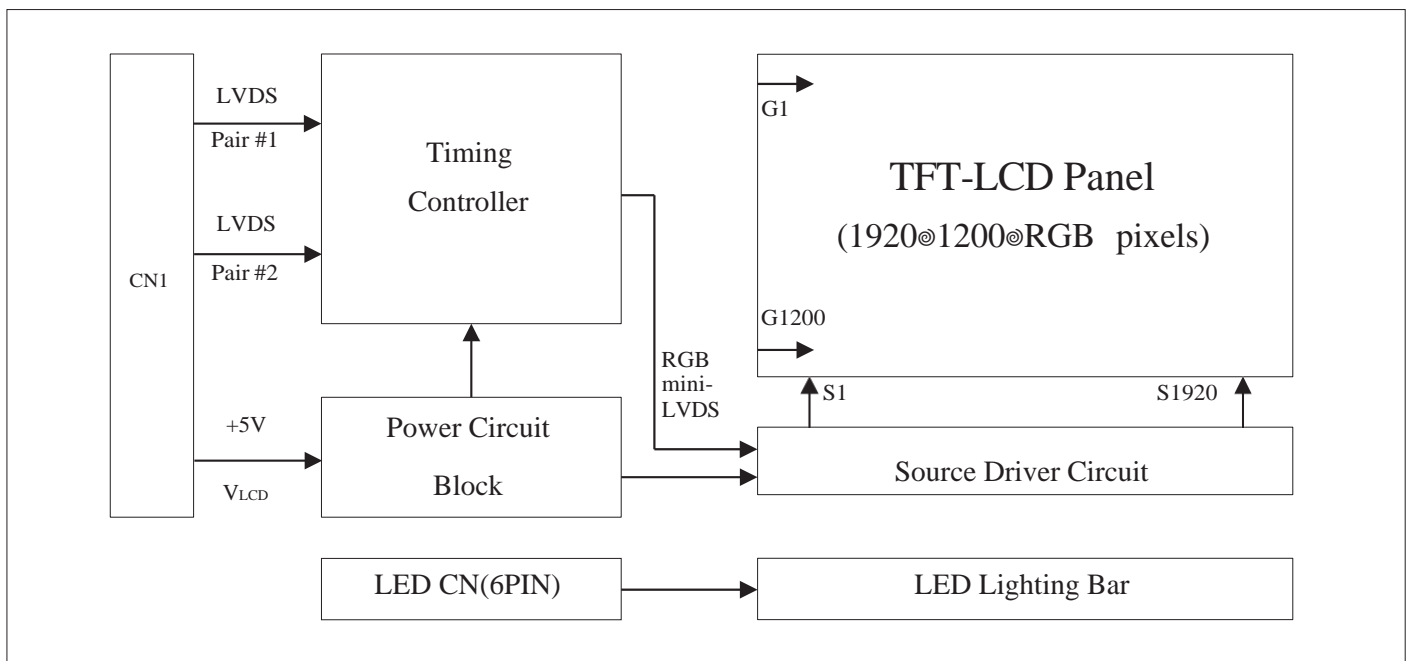
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1.0 GENERAL DESCRIPTION

1.1 Introduction

MV240WUM-N51 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 24 inch diagonally measured active area with WUXGA resolutions (1920 horizontal by 1200 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 16.7M colors. The TFT-LCD panel used for this module is adapted for a low reflection and higher color type.



1.2 Features

- LVDS Interface with 2 pixel / clock
- High-speed response
- 6-bit (Hi-FRC) color depth, display 16.7M colors
- High luminance and contrast ratio, low reflection and wide viewing angle
- DE (Data Enable) only
- RoHS/Halogen Free
- TCO 8.0, ES 8.0 compliant
- Gamma Correction
- Reverse type
- Low blue light panel

1.3 Application

- Desktop Type of PC & Workstation Use
- Slim-Size Display for Stand-alone Monitor
- Display Terminals for Control System
- Monitors for Process Controller

1.4 General Specifications

The followings are general specifications at the model MV240WUM-N51.

< Table 1. General Specifications >

Parameter	Specification	Unit	Remarks
Active area	518.4(H) × 324(V)	mm	
Number of pixels	1920(H) × 1200(V)	pixels	
Pixel pitch	0.270 (H) × 0.270(V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	16.7M	colors	
Display mode	Normally Black, ADS mode		
Dimensional outline	528.2(H) x 342.6(V) x 12.2(D) typ.	mm	Detail refer to drawing
Weight	2420(Typ.)	g	
Surface Treatment	Haze 25%, 3H		
Back-light	Down edge side 1-LED light bar type		

2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

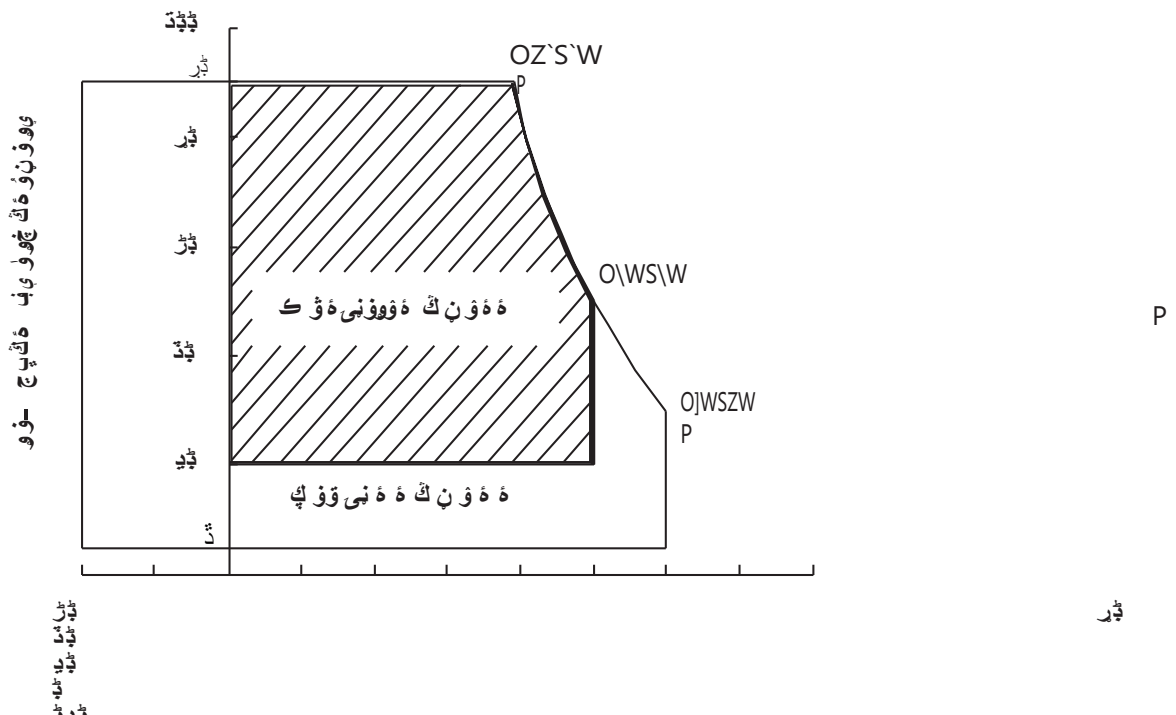
< Table 2. Absolute Maximum Ratings >

[VSS=GND=0V]

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V _{DD}	-0.3	6.0	V	Ta = 25 ℃
Logic Supply Voltage	V _{IN}	VSS-0.3	V _{DD} +0.3	V	
Operating Temperature	T _{OP}	0	+50	℃	Note 1
Storage Temperature	T _{ST}	-20	+60	℃	Note 1
LCM Surface Temperature (Operation)	T _{surface}	0	+65	℃	Note 2

Note :

- Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39℃ max. and no condensation of water.
- Panel Surface Temperature should be Min. 0℃ and Max. +65℃ under the VDD = 5.0V, Frame rate = 60Hz, 25℃ ambient Temp. no humidity control and LED string current is typical value.



3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

< Table 3. Electrical Specifications >

[Ta =25℃]

Parameter.		Min.	Typ.	Max.	Unit	Remarks
Power Supply Voltage	V _{DD}	4.5	5.0	5.5	V	Note 1
Power Supply Current	I _{DD}	-	760	1200	mA	
In-Rush Current	I _{RUSH}	-	2.0	3.0	A	Note 2
Permissible Input Ripple Voltage	V _{RF}	-	-	500	mV	Note 1,3
High Level Differential Input Threshold Voltage	V _{IH}	-	-	+100	mV	
Low Level Differential Input Threshold Voltage	V _{IL}	-100	-	-	mV	
Differential input voltage	V _{ID}	200	-	600	mV	
Differential input common mode voltage	V _{cm}	0.7	-	1.6		V _{IH} =100mV, V _{IL} =-100mV
Power Consumption	P _D	-	3.8	6.0	W	
	P _{BL}	-	8.76	9.39	W	Note 4
	P _{total}	-	12.56	15.39	W	

Note : 1. The supply voltage is measured and specified at the interface connector of LCM.

The current draw and power consumption specified is for VDD=5.0V, Frame rate=75Hz

Clock frequency = 96.4 MHz. Test Pattern of power supply current



a) Typ : Color Test

b) Max : Vertical SubLine 255

2. Duration of rush current is about 2 ms and rising time of VDD is 520 μs ρ 20 %

3. Ripple Voltage should be covered by Input voltage Spec.

4. Calculated value for reference (Input pins*VPIN U0IPIN) excluding inverter loss.

3.2 Backlight Unit

< Table 4. LED Backlight Unit >

Parameter		Min.	Typ.	Max.	Unit	Remarks
LED Light Bar Input Voltage Per Input Pin	VPIN	40.8	47.6	51	V	Duty 100%
LED Light Bar Input Current Per Input Pin	IPIN	-	46	-	mA	Note 1,2
LED Power Consumption	P _{BL}	-	8.76	9.39	W	Note 3
LED Life-Time	-	30,000	-	-	Hrs	Note 4

LED bar consists of 68LED packages, 4strings(parallel)*17packages(serial)

Note : 1. There are one light bar ,and the specified current is input LED chip 100% duty current.

2. The sense current of each input pin is 46mA.

3. P_{BL} = 4 Input pins*VPIN ∪ IPIN.

4. The lifetime is determined as the time at which luminance of LED become 50% of the initial brightness or not normal lighting at IPIN = 43mA on condition of continuous operating at 25 ℃

4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = 25 ± 2 °C) with the equipment of Luminance meter system (Goniometer system and TOPCONE PR730) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0° . We refer to $\theta_{\Phi=0}$ ($=\theta_3$) as the 3 o'clock direction (the "right"), $\theta_{\Phi=90}$ ($=\theta_{12}$) as the 12 o'clock direction ("upward"), $\theta_{\Phi=180}$ ($=\theta_9$) as the 9 o'clock direction ("left") and $\theta_{\Phi=270}$ ($=\theta_6$) as the 6 o'clock direction ("bottom"). While scanning θ and/or Φ , the center of the measuring spot on the Display surface shall stay fixed. The measurement shall be executed after 30 minutes warm-up period. VDD shall be 5.0V +/-10% at 25°C. Optimum viewing angle direction is 6 o'clock.

4.2 Optical Specifications

< Table 5. Optical Specifications >

[VDD = 5.0V, Frame rate = 60Hz, Clock = 77MHz, $I_{BL} = 184$ mA, $T_a = 25 \pm 2$ °C]

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing Angle range	Horizontal	Θ_3	CR > 10	85	89	-	Deg.	Note 1
		Θ_9		85	89	-	Deg.	
	Vertical	Θ_{12}		85	89	-	Deg.	
		Θ_6		85	89	-	Deg.	
Luminance Contrast ratio		CR	$\Theta = 0^\circ$ (Center) Normal Viewing Angle	700	1000			Note 2
Luminance of White		Y_w		200	250		cd/m ²	Note 3
White luminance uniformity		ΔY		75	-		%	Note 4
Reproduction of color	White	W_x		0.288	0.313	0.338	-	Note 5
		W_y	0.304	0.329	0.354	-		
	Red	R_x	0.633	0.663	0.693	-		
		R_y	0.301	0.331	0.361	-		
	Green	G_x	0.269	0.299	0.329	-		
		G_y	0.599	0.629	0.659	-		
	Blue	B_x	0.113	0.143	0.173	-		
		B_y	0.019	0.049	0.079	-		
Color gamut		sRGB	-	99	-	%	CIE1976	
Response Time	GTG	T_g		14	20	ms	Note 6	

Note:

1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface.
2. Contrast measurements shall be made at viewing angle of $\theta = 0^\circ$ and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (See FIGURE 1 shown in Appendix) Luminance Contrast Ratio (CR) is defined mathematically.

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

3. Center Luminance of white is defined as the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 in Appendix for a total of the measurements per display.
4. The White luminance uniformity on LCD surface is then expressed as:

$$\mu Y = (\text{Minimum Luminance of 9points} / \text{Maximum Luminance of 9points}) * 100$$
 (See FIGURE 2 shown in Appendix).
5. The color chromaticity coordinates specified in Table 5. shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
6. Response time T_g is the average time required for display transition by switching the input signal as below table and is based on Frame rate $f_V = 60\text{Hz}$ to optimize. Each time in below table is defined as FIGURE 3 in Appendix and shall be measured by switching the input signal for “any level of gray(bright)”and “any level of gray(dark)”.

Measured Response Time	Target																
	0	15	31	47	63	79	95	111	127	143	159	175	191	207	223	239	255
0																	
15																	
31																	
47																	
63																	
79																	
95																	
111																	
127																	
143																	
159																	
175																	
191																	
207																	
223																	
239																	
255																	

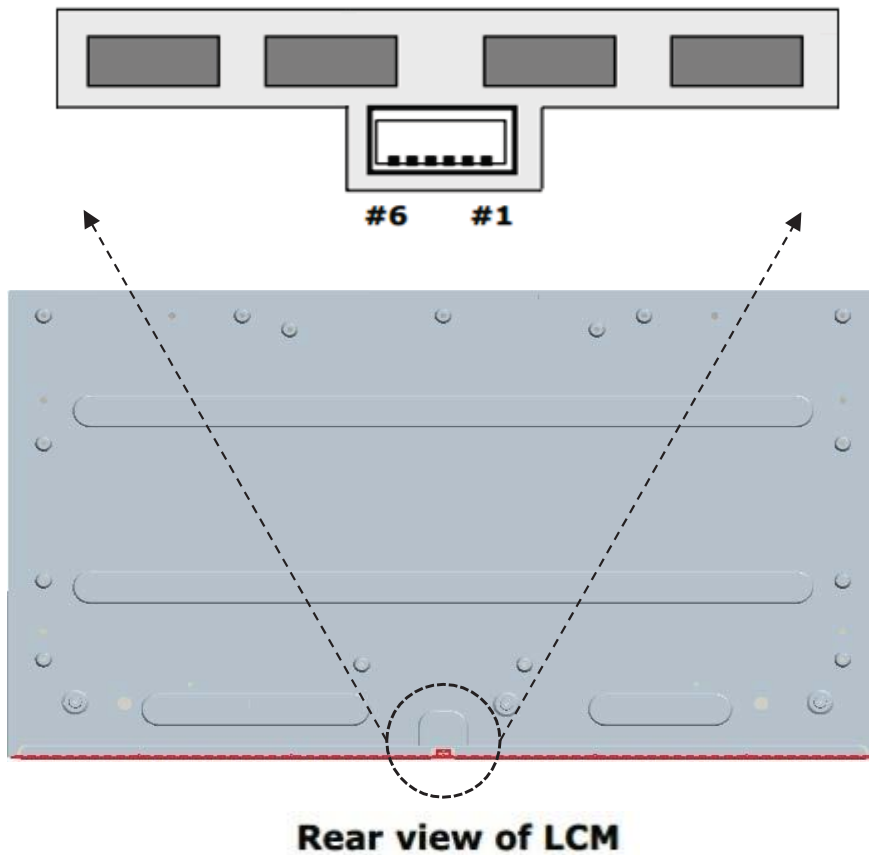
5.0 INTERFACE CONNECTION

5.1 Electrical Interface Connection

- LED connector: BM06B-SHJS-TB or 10035WS-H06D-S or 3712K-Q06C-OOR.

< Table 6. LED connector >

Pin No	Symbol	Description
1	IRLED1	LED current sense for string1
2	IRLED2	LED current sense for string2
3	VLED	LED power supply
4	VLED	LED power supply
5	IRLED3	LED current sense for string3
6	IRLED4	LED current sense for string4



- CN1:

Module Side Connector : UJU IS100-L300-C23 or Equivalent

User Side Connector : JAE FI-X30H or Equivalent

< Table 7. CN1 connector >

Pin No	Symbol	Function	Remark
1	RXO0-	Negative Transmission data of Pixel 0 (ODD)	
2	RXO0+	Positive Transmission data of Pixel 0 (ODD)	
3	RXO1-	Negative Transmission data of Pixel 1 (ODD)	
4	RXO1+	Positive Transmission data of Pixel 1 (ODD)	
5	RXO2-	Negative Transmission data of Pixel 2 (ODD)	
6	RXO2+	Positive Transmission data of Pixel 2 (ODD)	
7	BIST	Bist function	Note 1
8	RXOC-	Negative Transmission Clock (ODD)	
9	RXOC+	Positive Transmission Clock (ODD)	
10	RXO3-	Negative Transmission data of Pixel 3 (ODD)	
11	RXO3+	Positive Transmission data of Pixel 3 (ODD)	
12	RXE0-	Negative Transmission data of Pixel 0 (EVEN)	
13	RXE0+	Positive Transmission data of Pixel 0 (EVEN)	
14	GND	Power Ground	
15	RXE1-	Negative Transmission data of Pixel 1 (EVEN)	
16	RXE1+	Positive Transmission data of Pixel 1 (EVEN)	
17	GNG	Power Ground	
18	RXE2-	Negative Transmission data of Pixel 2 (EVEN)	
19	RXE2+	Positive Transmission data of Pixel 2 (EVEN)	
20	RXEC-	Negative Transmission Clock (EVEN)	
21	RXEC+	Positive Transmission Clock (EVEN)	
22	RXE3-	Negative Transmission data of Pixel 3 (EVEN)	
23	RXE3+	Positive Transmission data of Pixel 3 (EVEN)	
24	GND	Power Ground	
25	NC	*Reserved for LCD manufacturer's use (CTL_DVR)	
26	NC	*Reserved for LCD manufacturer's use (CE_DVR)	
27	NC	No Connection	
28	VDD	Power Supply: +5V	
29	VDD		
30	VDD		

Note : 1. When no LVDS signal, High: white-black-red-green-blue pattern aging, Low: black pattern.

5.2 LVDS Interface (Tx; THC63LVDF83A or Equivalent)

< Table 8. LVDS Interface >

	Input Signal	Transmitter		Interface		MV240WUM-N51 (CN11)	Remark
		Pin No.	Pin No.	System (Tx)	TFT-LCD (Rx)	Pin No.	
L V D S	OR0	51	48 47	OUT0- OUT0+	RXO0- RXO0+	1 2	
	OR1	52					
	OR2	54					
	OR3	55					
	OR4	56					
	OR5	3					
	OG0	4	46 45	OUT1- OUT1+	RXO1- RXO1+	3 4	
	OG1	6					
	OG2	7					
	OG3	11					
	OG4	12					
	OG5	14					
	OB0	15	42 41	OUT2- OUT2+	RXO2- RXO2+	5 6	
	OB1	19					
	OB2	20					
	OB3	22					
	OB4	23					
	OB5	24					
	Hsync	27	40 39	CLK OUT- CLK OUT+	RXO CLK- RXO CLK+	8 9	
	Vsync	28					
DE	30	38 37	OUT3- OUT3+	RXO3- RXO3+	10 11		
MCLK	31						
OR6	50						
OR7	2						
OG6	8						
OG7	10						
OB6	16						
OB7	18						
RSVD	25						

Note : The order of even data is same with odd data.

6.0 SIGNAL TIMING SPECIFICATION

6.1 Timing Table

The MV240WUM-N51 is operated by the DE only.

< Table 9. Timing Table >

Item	Symbols		Min	Typ	Max	Unit	Note
DCLK	Period	tCLK	10.37	12.99	16.24	ns	
	Frequency	-	61.6	77	99	MHz	
Hsync	Period	tHP	1013	1040	1048	tCLK	
	Horizontal Valid	tHV	960	960	960	tCLK	
	Horizontal Blank	tHB	53	80	88		
	Frequency	fH	61.75	74.1	92.63	KHz	
Vsync	Period	tVP	1229	1235	1460	tHP	
	Vertical Valid	tVV	1200	1200	1200	tHP	
	Vertical Blank	tVB	29	35	260	tHP	
	Frequency	fV	48	60	75	Hz	
LVDS Receiver clock	Input spread spectrum ratio	SSr	-3	-	+3	%	

Note:

1: For monitor pre-set timing requirements, Clock frequency maximum can reach 107 Mhz, V-total can reach 1500 and H-total minimum can reach 993.

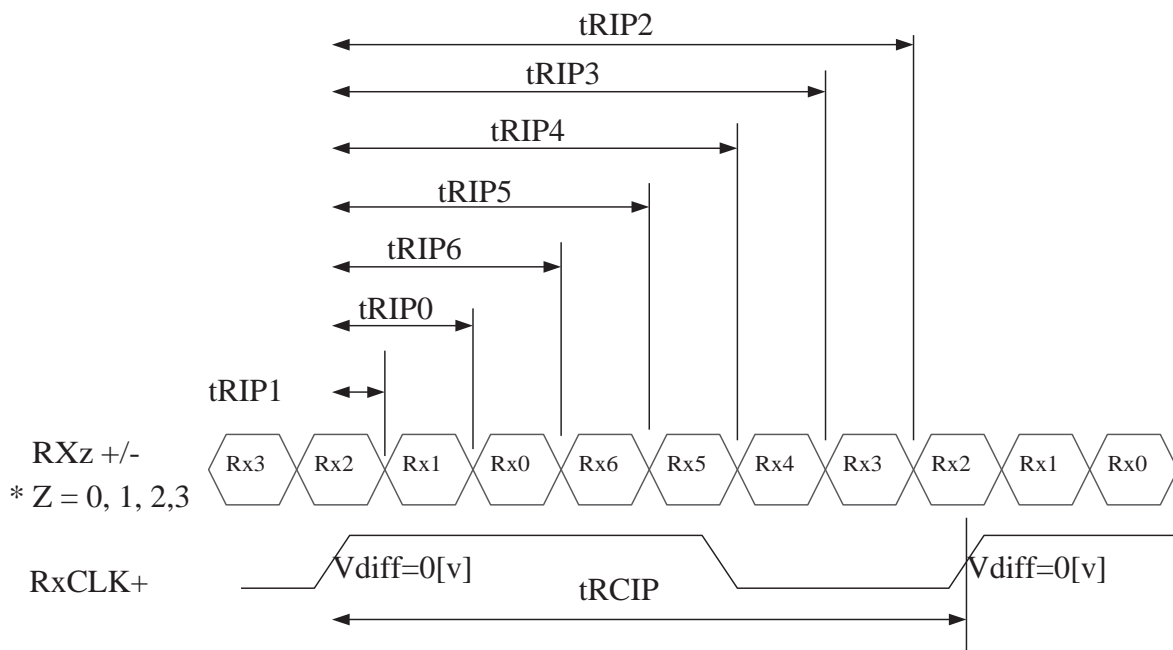
2: Hsync can be calculated by Vtotal and DCLK, the range can be enlarged but not marked.

6.2 LVDS Rx Interface Timing Parameter

The specification of the LVDS Rx interface timing parameter is shown in Table 10.

< Table 10. LVDS Rx Interface Timing Specification >

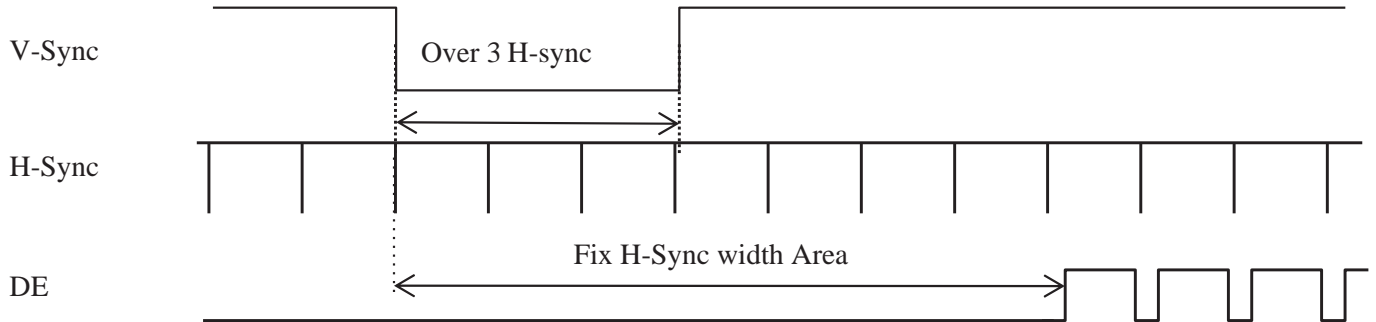
Item	Symbol	Min	Typ	Max	Unit	Remark
CLKIN Period	tRCIP	10.37	12.99	16.24	nsec	
Input Data 0	tRIP1	-0.4	0.0	+0.4	nsec	
Input Data 1	tRIP0	tRCIP/7-0.4	tRCIP/7	tRCIP/7+0.4	nsec	
Input Data 2	tRIP6	2 ∅tRCIP/7-0.4	2 ∅tRCIP/7	2 ∅tRCIP/7+0.4	nsec	
Input Data 3	tRIP5	3 ∅tRCIP/7-0.4	3 ∅tRCIP/7	3 ∅tRCIP/7+0.4	nsec	
Input Data 4	tRIP4	4 ∅tRCIP/7-0.4	4 ∅tRCIP/7	4 ∅tRCIP/7+0.4	nsec	
Input Data 5	tRIP3	5 ∅tRCIP/7-0.4	5 ∅tRCIP/7	5 ∅tRCIP/7+0.4	nsec	
Input Data 6	tRIP2	6 ∅tRCIP/7-0.4	6 ∅tRCIP/7	6 ∅tRCIP/7+0.4	nsec	



* Vdiff = (RXz+)-(RXz-),... ,(RXCLK+)-(RXCLK-)

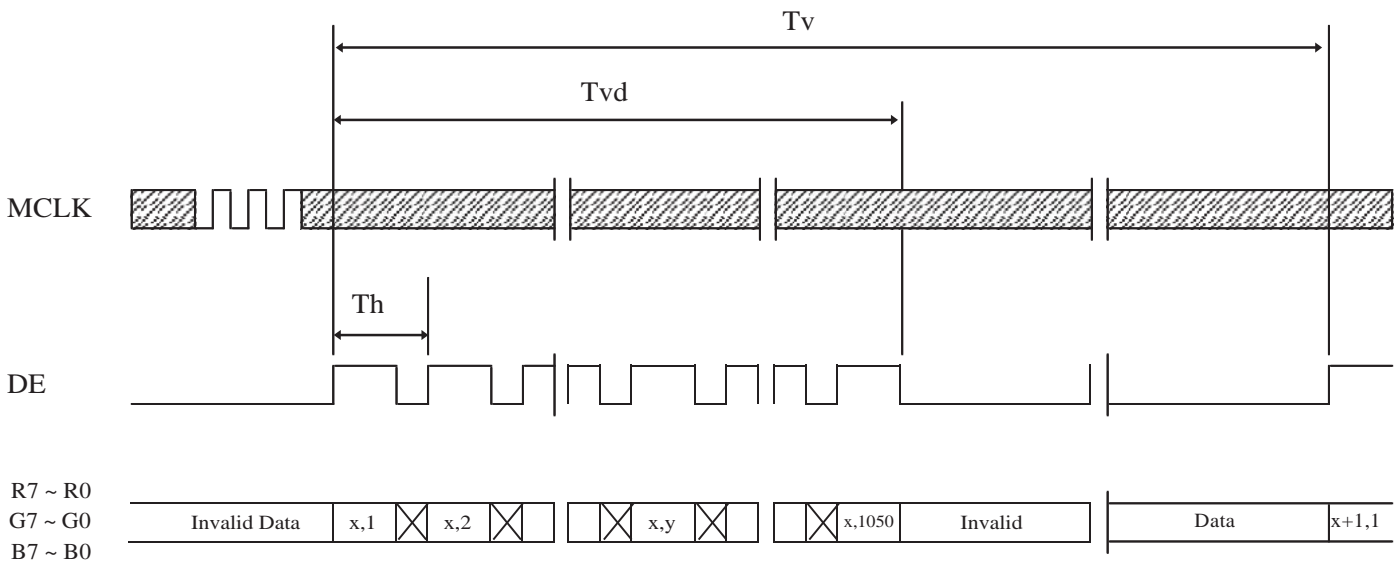
7.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL

7.1 Sync Timing Waveforms

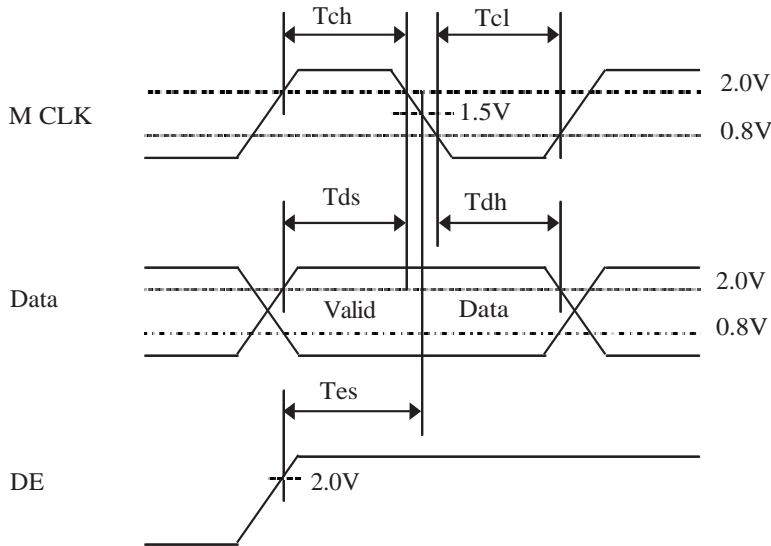
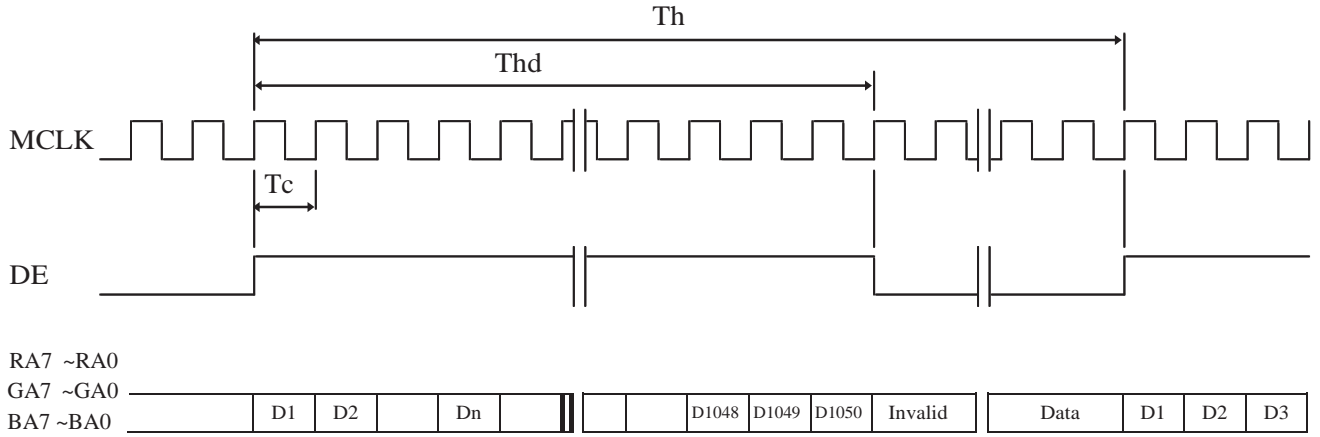


- Note : 1. Need over 3 H-sync during V-Sync Low.
 2. Fix H-Sync width from V-Sync falling edge to first rising edge.

7.2 Vertical Timing Waveforms



7.3 Horizontal Timing Waveforms



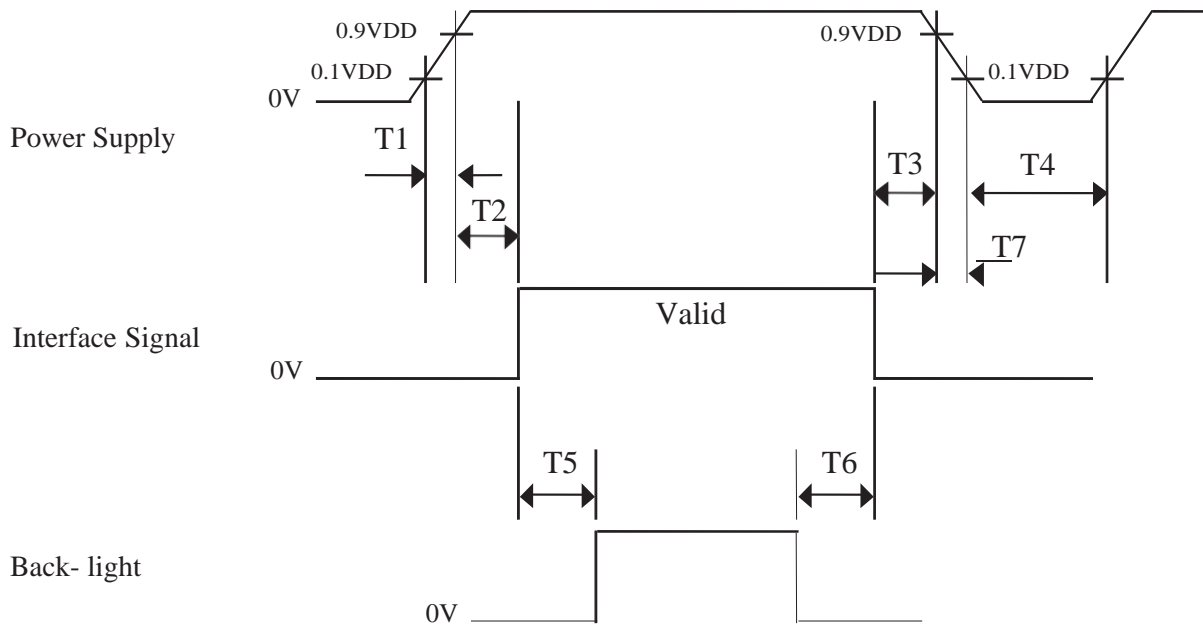
8.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

< Table 11. Input Signals >

Color & Gray Scale		RED DATA								GREEN DATA								BLUE DATA							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of RED	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	□	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	□	↑								↑								↑							
	☉	↓								↓								↓							
	Brighter	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	☉	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of GREEN	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	□	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	□	↑								↑								↑							
	☉	↓								↓								↓							
	Brighter	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	☉	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale of BLUE	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	□	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	□	↑								↑								↑							
	☉	↓								↓								↓							
	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	☉	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Gray Scale of WHITE	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	□	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0
	□	↑								↑								↑							
	☉	↓								↓								↓							
	Brighter	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1
	☉	1	1	1	1	1	1	0	0	1	1	1	1	1	1	0	0	1	1	1	1	1	1	1	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

9.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below.



- $0.5 \text{ ms} \leq T1 \leq 10 \text{ ms}$
- $0 \leq T2 \leq 50 \text{ ms}$
- $0 < T3 \leq 50 \text{ ms}$
- $1 \text{ sec} \leq T4$
- $500 \text{ ms} \leq T5$
- $200 \text{ ms} \leq T6$

Note :

1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
2. Do not keep the interface signal high impedance when power is on.
3. Back Light must be turn on after power for logic and interface signal are valid.
4. T7 decreases smoothly, there is none re-bouncing voltage.
5. The above power sequence should be satisfied at these case
 - . DC power On/Off
 - . Mode Change (Resolution, frequency, timing, sleep mode, color depth change etc.)
 If not to follow above power sequence, there is a risk of abnormal display.
6. If T3=0ms, there is a risk of flicker when power On/Off.
7. If T6=0ms, there is a risk of abnormal display when power off. but it will be no reliability concern.

10.0 MECHANICAL CHARACTERISTICS

10.1 Dimensional Requirements

FIGURE 6 (located in Appendix) shows mechanical outlines for the model MV240WUM-N51. Other parameters are shown in Table 12.

< Table 12. Dimensional Parameters >

Parameter	Specification	Unit
Dimensional outline	528.2(H) $\cup\emptyset$ 342.6(V) $\cup\emptyset$ 12.2(D) typ.	mm
Weight	2420(Typ.)	gram
Active area	518.4 (H) $\cup\emptyset$ 324(V)	mm
Pixel pitch	0.27 (H) $\cup\emptyset$ 0.27 (V)	mm
Number of pixels	1920 (H) $\cup\emptyset$ 1200 (V) (1 pixel = R + G + B dots)	pixels
Back-light	Down edge side 1-LED light bar type	

10.2 Mounting

See FIGURE 5 (shown in Appendix).

10.3 Anti-Glare and Polarizer Hardness

The surface of the LCD has an anti-glare coating to minimize reflection and a coating to reduce scratching

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

11.0 RELIABILITY TEST

The Reliability test items and its conditions are shown in below.

< Table 13. Reliability Test Parameters >

No	Test Items	Conditions	
1	High temperature storage test	Ta = 60 ℃, 240 hrs	
2	Low temperature storage test	Ta = -20 ℃, 240 hrs	
3	High temperature & high humidity operation test	Ta = 50 ℃, 80%RH, 240hrs	
4	High temperature operation test	Ta = 50 ℃, 240hrs	
5	Low temperature operation test	Ta = 0℃, 240hrs	
6	Thermal shock	Ta = -20 ℃ ↔ 60 ℃ (0.5 hr), 100 cycle	
7	Vibration test (non-operating)	Frequency	Random, 10 ~ 300 Hz, 30 min/Axis
		Gravity\AMP	1.5 Grms
		Period	X, Y, Z 30 min
8	Shock test (non-operating)	Gravity	50G
		Pulse width	11msec, sine wave
		Direction	ωX, ωY, ωZ Once for each
9	Electro-static discharge test	Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV	

12.0 HANDLING & CAUTIONS

1. Cautions when taking out the module

- Pick the pouch only, when taking out module from a shipping package.

2. Cautions for handling the module

- As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- As the LCD panel and back - light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- Do not pull the interface connector in or out while the LCD module is operating.
- Put the module display side down on a flat horizontal plane.
- Handle connectors and cables with care.

3. Cautions for the operation

- When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
- Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

4. Cautions for the atmosphere

- Dew drop atmosphere should be avoided.
- Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

5. Cautions for the module characteristics

- Do not apply fixed pattern data signal to the LCD module at product aging.
- Applying fixed pattern for a long time may cause image sticking.

6. Other cautions

- Do not disassemble and/or re-assemble LCD module.
- Do not re-adjust variable resistor or switch etc.
- When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

13.0 PRODUCT SERIALNUMBER

DP/N	MV240WUM-N51	B4	   MADE IN CHINA
XXXXXX			
XXXX	XXXXXXXXXXXXXXXXXXXX		
	REV A00		
XX-XXXXXX-XXXXX-XXX-XXXX			

MDL ID naming rule is:

Digit	1		2	3	4		5	6					7					
Code	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Des.	1. Control Number 2. Rank/Grade 3. Line Classification 4. Year(2001:01, 2002:02, ...) 5. Month(1, 2, 3, ..., 9, X, Y, Z) 6. Internal Use 7. Serial Number																	

14.2 Packing Note

- Box Dimension : 617mm(W) × 306mm(L) × 441mm(H)
- Package Quantity in one Box : 9pcs

14.3 Box label

- Label Size : 108 mm (L) × 56 mm (W)
- Contents

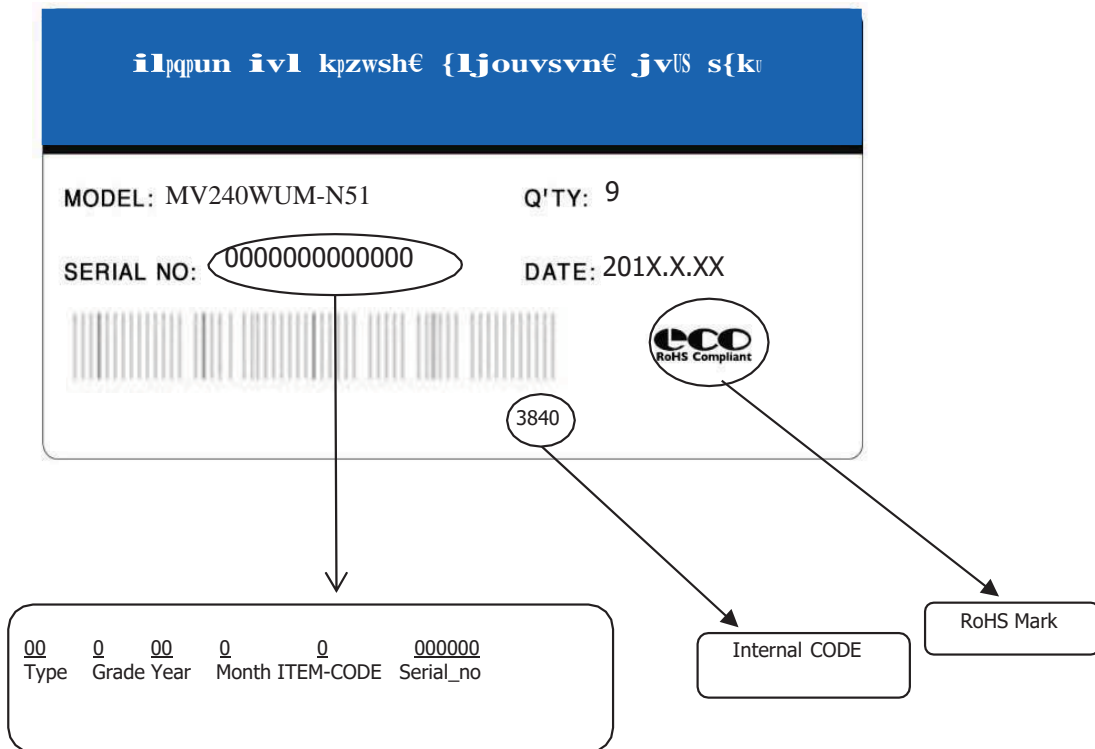
Model : MV240WUM-N51

Q`ty : Module 9 Q`ty in one box

Serial No. : Box Serial No. See next page for detail description.

Date : Packing Date

FG Code : FG Code of Product



15.0 APPENDIX

Figure 1. Measurement Set Up

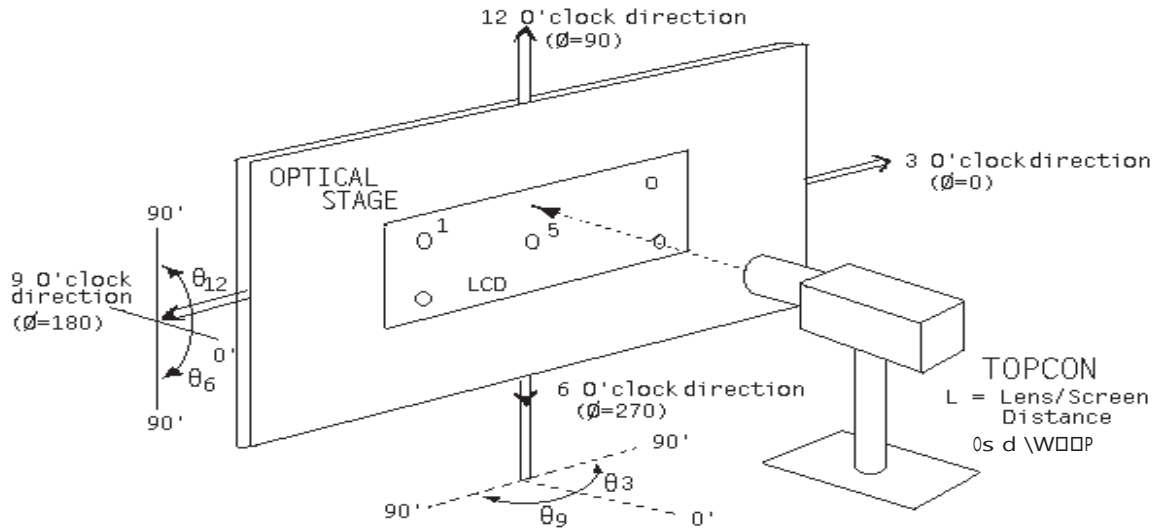


Figure 2. White Luminance and Uniformity Measurement Locations (9 points)

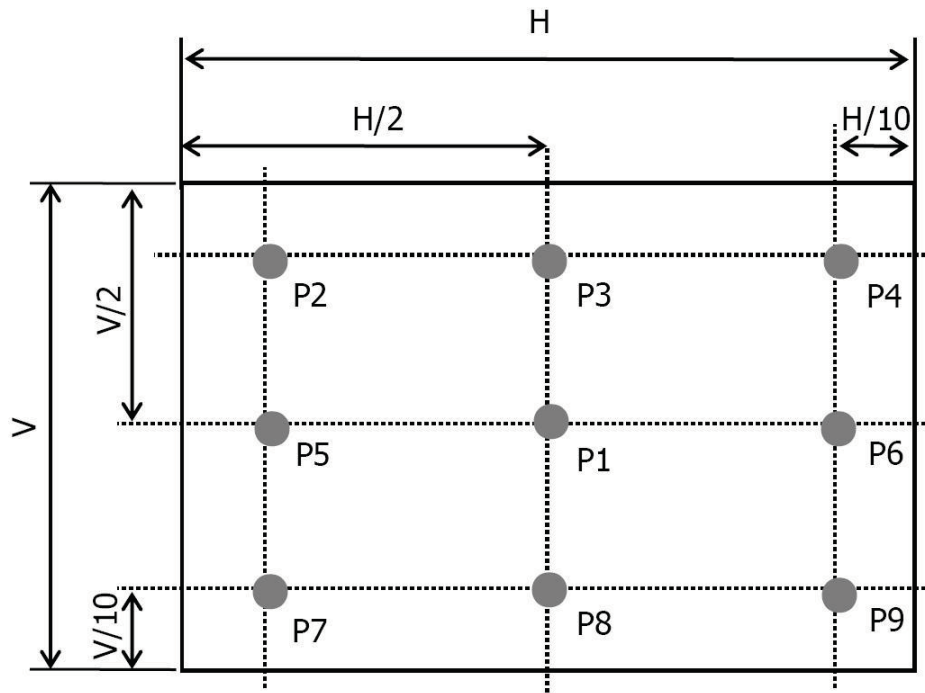


Figure 3. Response Time Testing

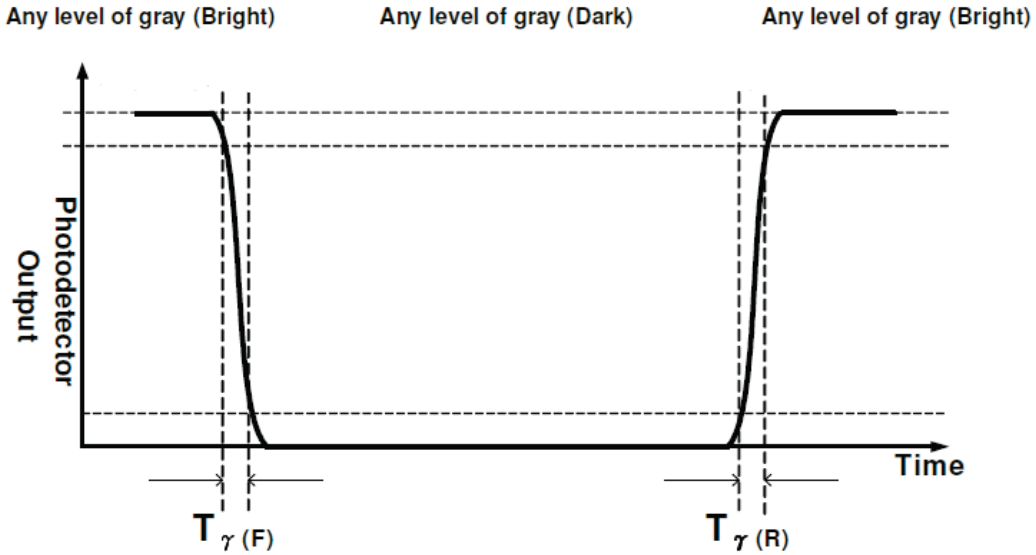
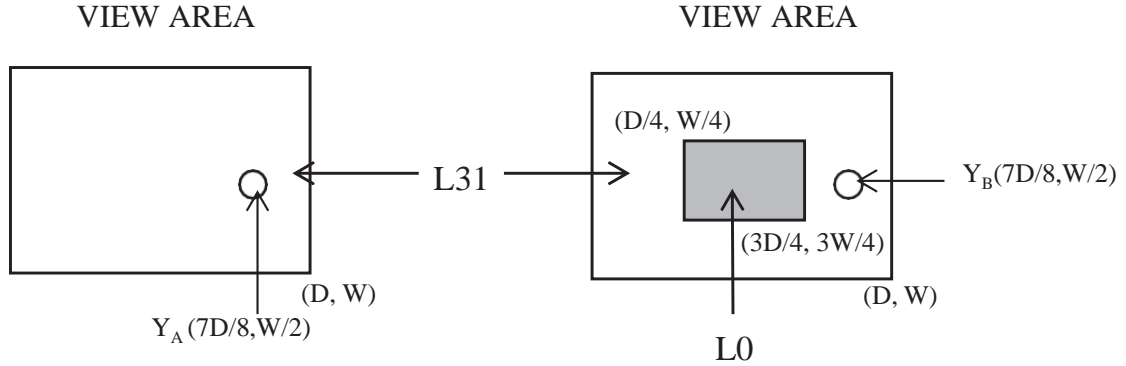


Figure 4. Cross Modulation Test Description



$$\text{Cross-Talk (\%)} = \left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Where: Y_A = Initial luminance of measured area (cd/m²)
 Y_B = Subsequent luminance of measured area (cd/m²)
 The location measured will be exactly the same in both patterns

Figure 5. TFT-LCD Module Outline Dimensions (Front view)

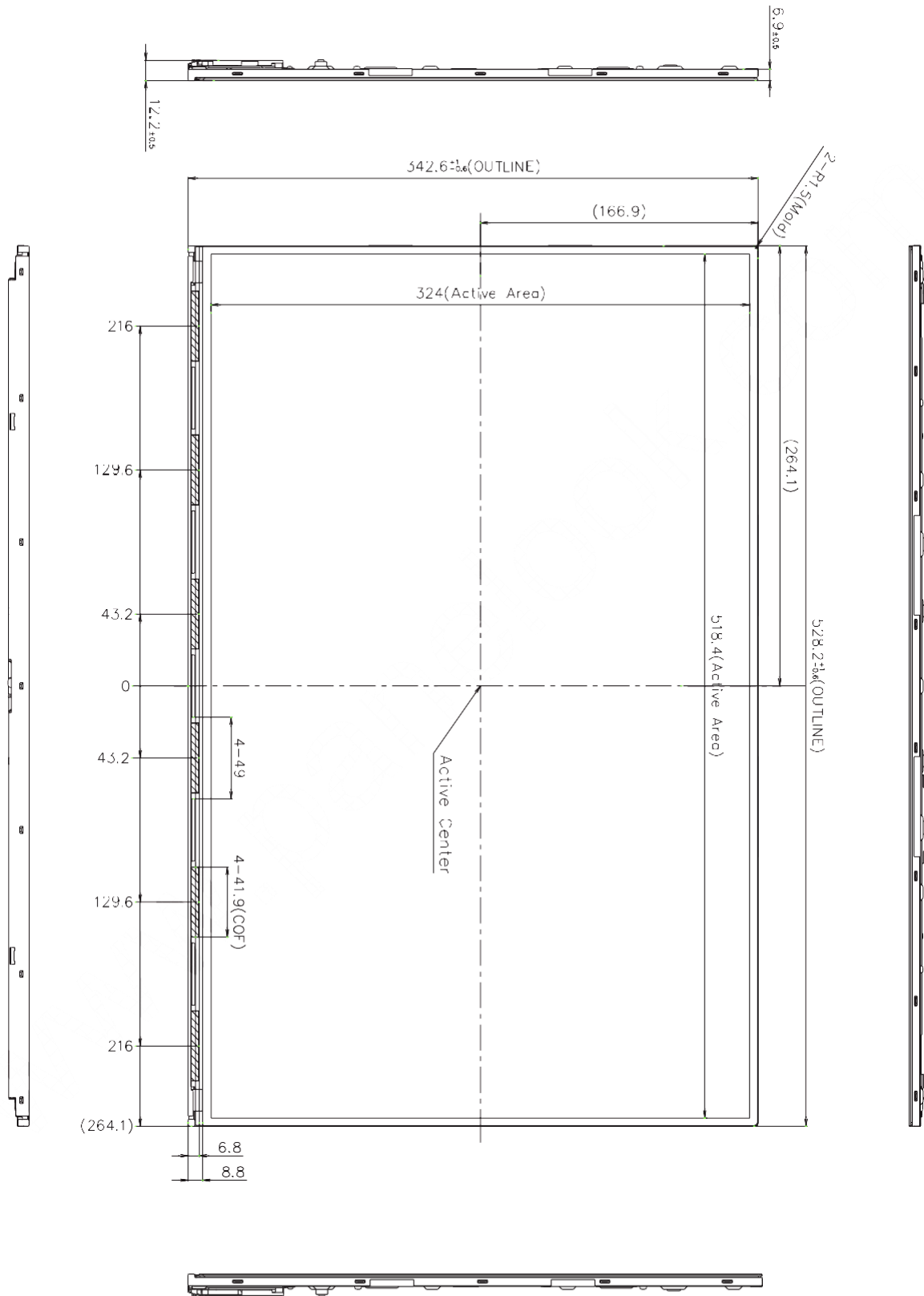
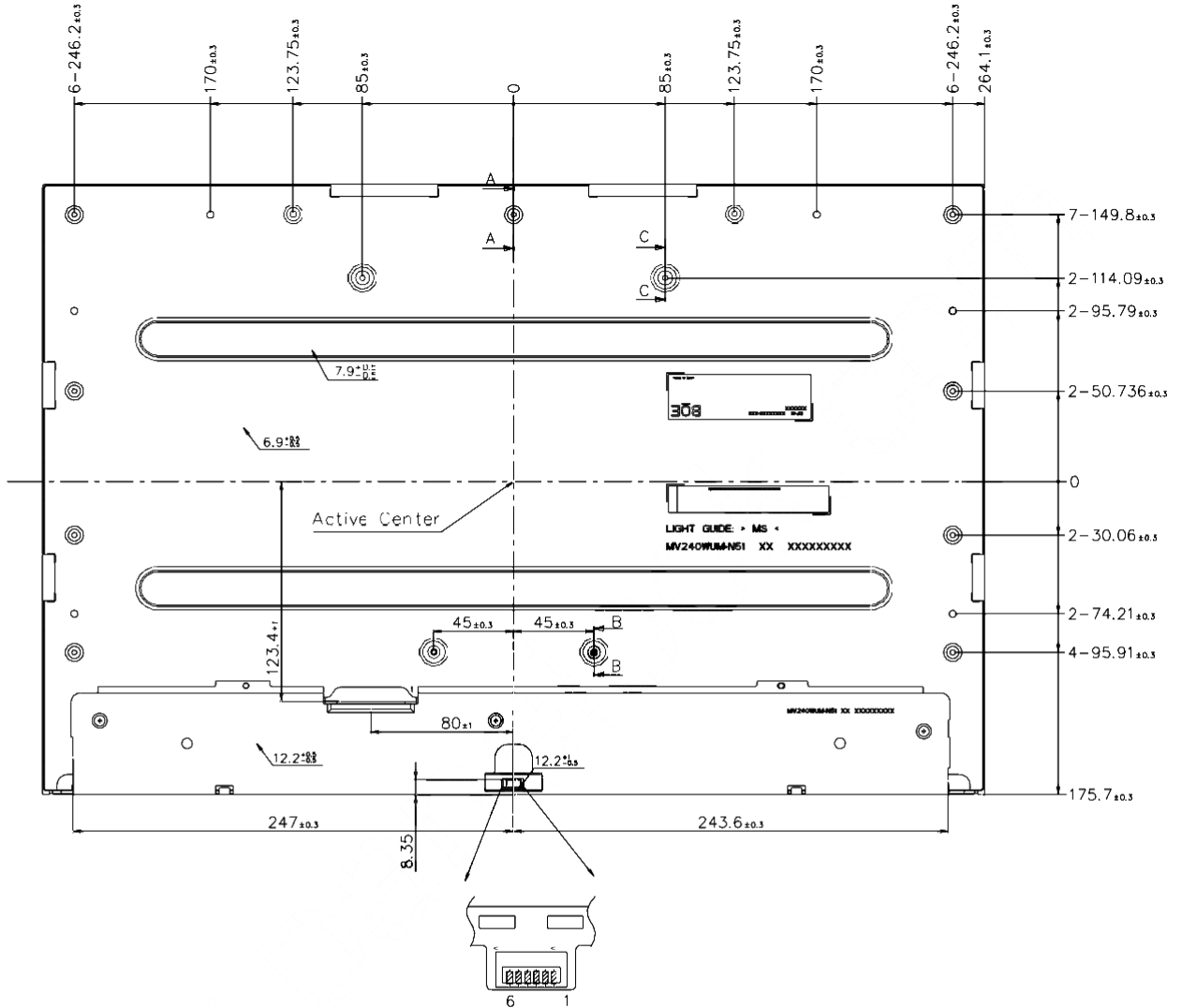


Figure 6. TFT-LCD Module Outline Dimensions (Rear view)



NOTE:

1. I/F CONNECTOR SPECIFICATION IS 00-L300-C23(UJL) or EQUIVALENT
2. LED CONNECTOR SPECIFICATION BM06B-SFJS-TB(JST) or EQUIVALENT
3. USER MOUNTING TORQUE SPEC : 3 ~ 4 \times g1-cm
4. Tilt and portial disposition tolerance of display area as following
 - (1)Y-direction : $-0.45 < A \leq 0.45$, $-0.45 \leq B \leq 0.45$
 - (2)X-direction : $-0.45 \leq C \leq 0.45$, $-0.45 < D \leq 0.45$

